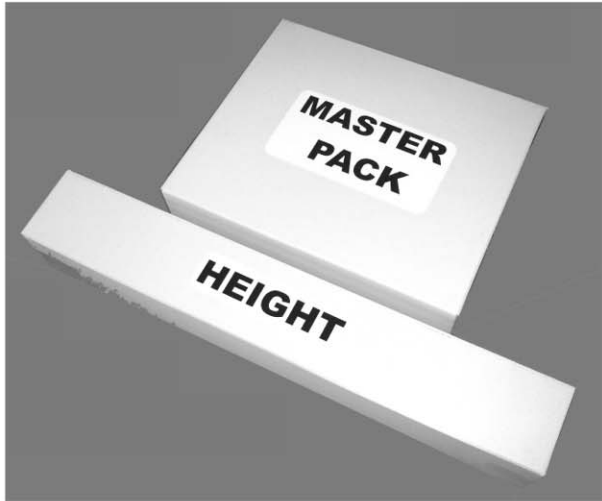


# STAR CASE DESIGNER SERIES RACK KIT

## Detailed Assembly Instructions

Assembly of your new Patent Pending Star Case Designer Series Rack is simple.

Prior to assembling your Star Rack, please make sure you have the following 2 component packs:

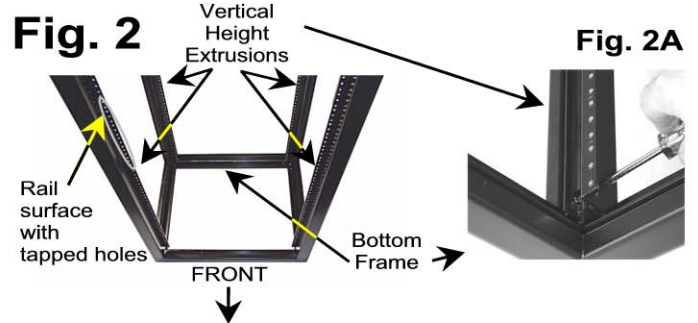


**Designer Series Master Pack** includes 1 preassembled 4-sided bottom frame and top frame, 16 dog point screws and 4 nylon leveling feet. The top & bottom frames are for connecting the 4 vertical height extrusions. The preassembled bottom frame has additional 5/16" threaded holes at all 4 corners to accommodate either the provided leveling feet, our optional twin-wheel casters or for anchoring or attaching other accessories.

**Designer Series Height Pack** includes 4 vertical height extrusions with conveniently etched EIA rack spacing & pre-tapped 10-32 holes.

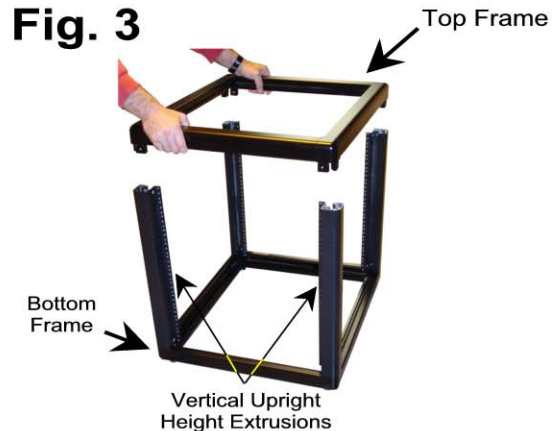
### Step 2

Next, remove the vertical height extrusions included in the Height Pack. Align and insert the 4 vertical height extrusions into the connecting corner linking stubs of the preassembled bottom frame making sure surfaces with tapped holes are facing to the front & rear (fig. #2). Fasten the vertical height extrusions to the linking stubs with the supplied dog point screws (fig. #2A). Loosely tighten to permit easy alignment of preassembled top frame with opposite ends of vertical height extrusions.



### Step 3

Next, position the preassembled top frame with the vertical upright height extrusions. NOTE: If your Designer Series rack was purchased with a locking rack door(s), please refer to Step 4 on opposite side of these instructions. Four vertical height extrusions extending from the preassembled bottom frame must line up with each of the linking stubs of the preassembled top frame (fig. #3). Once both preassembled frames are joined, line-up the holes in the height extrusions with the holes in the connecting corner linking stubs (fig. 3A) and begin to secure each dog point screw. Tighten all screws now.



NOTE: If your Designer Series rack was purchased with a locking rack door(s), please refer to Step 4 on opposite side of these instructions.

### Step 1

Position preassembled bottom frame on a flat work surface (fig. 1). Please note, the preassembled bottom frame is the frame with the 5/16" threaded holes with leveling feet installed (fig. 1A). This frame needs to be positioned resting flat against the work surface (fig. 1).

**Bottom preassembled frame**



**Connecting Corner Detail**



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