

STAR CASE FULLY ENCLOSED DESIGNER SERIES RACK KIT

Detailed Assembly Instructions with PVC or smoked acrylic side and cover panels

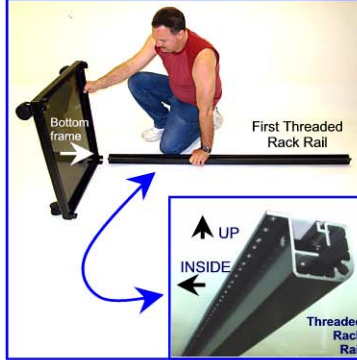
If you've purchased your Designer Series rack with smoked acrylic or PVC side and/or cover panels, care must be taken during the assembly process to insure proper fit within the extruded frame rails. Use of a #2 magnetic tipped philips head hand screwdriver (included) will help to avoid marring PVC or acrylic panels. Please follow these instructions carefully. For safety purposes and ease of assembly, we recommend a large flat area and the help of an assistant.

Step 1



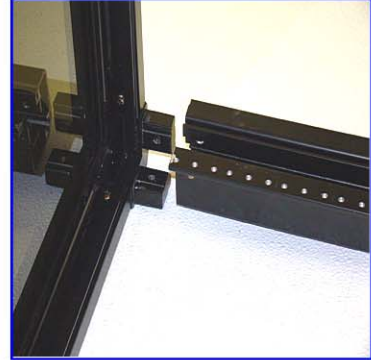
Place preassembled bottom frame with casters on flat surface or floor - position as shown in "Step 1" photo.

Step 2



Place first threaded rack rail on flat surface. Threaded rack rail pointed up and inside. Please check to confirm hinges are positioned on this rack rail and hinge pins are pointing up and away from preassembled bottom frame. Please refer to "Step 13" photo on page 2.

Step 3



Line up slot openings in end of threaded rack rail with the two exposed stubs of connecting cast corner. Position threaded rack rail over stubs and check threaded hole in each stub is in line with pre-drilled holes of threaded rack rail.

Step 4



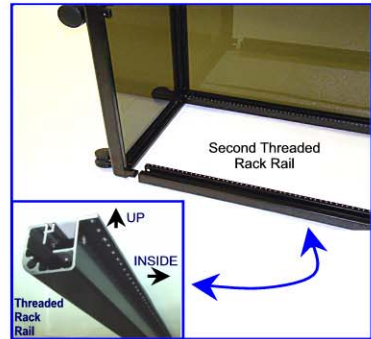
Next insert dog point screw through pre-drilled hole and into threaded hole of stub and fasten securely.

Step 5



Position, line up & insert 1/8" side panel with 1/8" slot in threaded rack rail & corresponding 1/8" slot in preassembled bottom frame.

Step 6



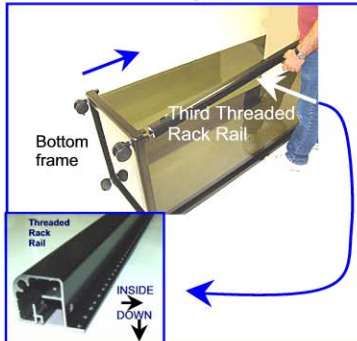
Place second threaded rack rail pointed up and inside on this rail. Please check to confirm slotted opening in key lock and magnetic catch are positioned on this rail. Please refer to "Step 14" on page 2. Repeat "Step 4".

Step 7



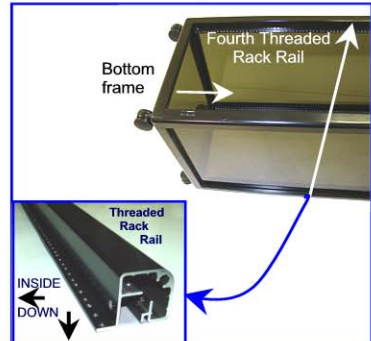
Position, line up & insert 1/8" side panel with 1/8" slot in threaded rack rail & corresponding 1/8" slot in preassembled bottom frame.

Step 8



Place third threaded rack rail pointed down and inside. Check side panel lines up and insert into 1/8" slot of rack rail and 1/8" slot in bottom frame and repeat "Step 4". Please check to confirm hinges are positioned on this rail and hinge pins are pointing up and away from preassemble bottom frame. Please note direction of arrow pointing up and away from bottom frame. Please refer to "Step 13" photo on page 2.

Step 9



Place fourth & last threaded rack rail pointed down and inside. Check side panel lines up and insert into 1/8" slot of rack rail and 1/8" slot in bottom frame and repeat "Step 4". Please check to confirm slotted opening for key lock and magnetic catch are positioned on this rail. Please note direction of arrow pointing up and away from bottom frame. Please refer to "Step 14" on page 2.

